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ORGANIC FUEL CELL, AND METHODS OF OPERATION THEREOF AND MANUFACTURE OF ELECTRODE THEREFOR

Claims of WO9612317

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What is claimed is:

- 1. In a liquid feed direct fuel cell having an anode, a cathode, an electrolyte, means for circulating an organic fuel past the anode and means for circulating oxygen past the cathode, an improvement
- employing a solid polymer electrolyte membrane as the electrolyte; and providing an organic fuel which is substantially free of an acid electrolyte.
- 2. The improvement of claim 1, wherein said membrane is a solid proton exchange membrane.
- 3. The improvement of claim 2, wherein said membrane is composed of NafionTM.
- 4. The improvement of claim 2, wherein said membrane is composed of modified perfluorinated sulfonic acid polymer.
- 5. The improvement of claim 2, wherein said membrane is composed of polyhydrocarbon sulfonic acid polymer.
- 6. The improvement of claim 2, wherein said membrane is composed of a composite of two or more proton exchange membranes.
- 7. The improvement of claim 1, wherein said organic fuel is selected from a group consisting of methanol. formaldehyde, and formic acid.
- 8. The improvement of claim 1, wherein said organic fuel is selected from a group consisting of dimethoxymethane, trimethoxymethane and trioxane.
- 9. The improvement of claim 1, wherein said anode is a commercial electrode impregnated with a hydrophilic proton conducting water-insoluble ionomer.
- 10. The improvement of claim 9, wherein said ionomer is NafionTM.
- 11. The improvement of claim 9, wherein said ionomer is montmorrolinite clay.
- 12. The improvement of claim 9, wherein said ionomer is an alkoxycellulose.
- 13. The improvement of claim 9, wherein said ionomer is a cyclodextrine.
- 14. The improvement of claim 9, wherein said ionomer is a mixture of zeolites.
- 15. The fuel-cell of claim 9, wherein said ionomer is zirconium hydrogen phosphate.
- 16. A liquid feed fuel cell, comprising: an anode:
- a cathode:
- a solid polymer electrolyte membrane disposed between said anode and said cathode; means for circulating a liquid organic fuel and water solution past said anode, said solution being substantially free of sulfuric acid; and
- means for circulating oxygen past said cathode.
- 17. A liquid feed fuel cell, comprising:
- an anode impregnated with a hydrophilic proton conducting water-insoluble ionomer;

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a cathode:

a polymer electrolyte membrane disposed between said anode and said cathode; means for circulating a liquid organic fuel and water solution past said anode; and means for circulating oxygen past said cathode.

- 18. The fuel cell of claim 17, wherein said membrane is a solid proton exchange membrane.
- 19. The fuel cell of claim 18, wherein said membrane is composed of NafionTM.
- 20. The fuel cell of claim 18, wherein said membrane is composed of modified perfluorinated sulfonic acid polymer.
- 21. The fuel cell of claim 18, wherein said membrane is composed of polyhydrocarbon sulfonic acid polymer.
- 22. The fuel cell of claim 18, wherein said membrane is composed of a composite of two or more proton exchange membranes.
- 23. The fuel cell of claim 17, wherein said organic fuel is selected from a group consisting of methanol, formaldehyde, and formic acid.
- 24. The fuel cell of claim 17, wherein said organic fuel is selected from a group consisting of dimethoxymethane, trimethoxymethane and trioxane.
- 25. The fuel cell of claim 17, wherein said ionomer is NafionTM.
- 26. The fuel cell of claim 17, wherein said ionomer is montmorrolinite clay.
- 27. The fuel cell of claim 17, wherein said ionomer is an alkoxycellulose.
- 28. The fuel cell of claim 17, wherein said ionomer is a cyclodextrine.
- 29. The fuel cell of claim 17, wherein said ionomer is a mixture of zeolites.
- 30. The fuel cell of claim 17, wherein said ionomer is zirconium hydrogen phosphate.
- 31. A liquid feed fuel cell, comprising:
- a housing having an anode chamber and a cathode chamber;
- a NafionTM polymer electrolyte membrane mounted within said housing and separating said anode and cathode chambers;
- a cathode formed on a side surface of the membrane facing the cathode chamber:
- an anode formed on an opposing side of the membrane facing the anode chamber, said anode being impregnated with

NafionTM:

- means for circulating a liquid organic fuel and water solution past said anode;
- means for circulating oxygen past said cathode
- means for withdrawing carbon dioxide from the anode chamber; and
- means for withdrawing oxygen and water from the cathode chamber.
- 32. An electrode comprising a metal alloy impregnated with a hydrophilic water-insoluble proton conducting ionomer.
- 33. A method for processing a carbon structure composed of high-surface area carbon particles supported by binder, said method comprising the steps of:
- immersing the carbon structure within a bath containing a liquid perflourinated sulfonic acid polymer, and removing and drying said carbon structure.
- 34. The method of claim 33, wherein said polymer is a 1% NafionTM solution within methanol.
- 35. The method of claim 33, wherein said step of immersing said carbon structure in a bath containing a

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liquid polymer is performed for 5 to 10 minutes.

- 36. A structure processed according to the method of claim 33.
- 37. In an electro-deposition bath for use in fabricating an electrode for use in a liquid feed fuel cell, an improvement comprising adding a quantity of perfluorooctanesulfonic acid to said bath.
- 38. A method for fabricating an electrode for use in a fuel cell, said method comprising the steps of providing a bath containing a solution of metallic salts dissolved in sulfuric acid; adding perfluorocctanesulfonic acid to said bath.

positioning a high-surface-area carbon electrode structure within said bath:

positioning an anode within said bath; and

- applying a voltage between said anode and said electrode until a desired amount of metal becomes deposited onto said electrode.
- 39. The method of claim 38, wherein said metal salts include hydrogen hexachloroplatinate and potassium pentachloroaquoruthenium.
- 40. The method of claim 38, wherein said anode is composed of platinum.
- 41. The method of claim 38, wherein said carbon electrode structure includes carbon combined with a TeflonTM binder.
- 42. The method of claim 38, wherein said carbon electrode includes high-surface-area carbon bound by a 15 %, by weight, TeflonTM binder and applied on a carbon-based fiber layer.
- 43. The method of claim 38, wherein said acid is provided with a concentration in the range of 0.01 0.05 $\,$ M.
- 44. The method of claim 38, including the further steps of extracting said electrode from said bath and washing said electrode in deionized water.
- 45. A method for fabricating an electrode having metal ions deposited thereon for use in a liquid organic fuel cell, said method comprising the steps of:

providing a bath comprising a solution of hydrogen hexachloroplatinate and potassium pentachloroaquoruthenium dissolved in sulfuric acid, wherein said hydrogen hexachloroplatinate and potassium pentachloroaquoruthenium has a concentration in the range 0.01 - 0.05 M; adding perfluorooctanesulfonic acid to said bath, with a concentration within the range of 0.1 - 1.0 grams / liter

positioning a high-surface area carbon electrode structure into said bath, wherein said carbon electrode structure has a mixture of carbon particles with a surface area of about 200 meters/gram a TeflonTM binder, with the mixture applied to a fiber-based carbon paper; positioning a platinum anode into said bath; and

applying a voltage between said anode and said electrode until a desired amount of platinum and ruthenium become deposited onto said electrode.

- 46. An electrode fabricated according to the method of claim 45.
- 47. In a liquid feed fuel cell, an improvement comprising adding a quantity of perfluorooctanesulfonic acid to a fuel of the fuel cell.
- 48. The improvement of claim 47, wherein said perfluorooctanesulfonic acid is provided with a concentration of at least 0.0001 M.
- 49. The improvement of claim 48 wherein said perfluorooctanesulfonic acid is in the range 0.0001 M to 0.01 Molar.
- 50. A liquid feed fuel cell, comprising:
- an anode;
- a cathode:

means for circulating a liquid organic fuel, water, acid electrolyte and perfluorooctanesulfonic acid additive

solution past said anode; and means for circulating oxygen past said cathode.

51. A liquid feed fuel cell, comprising: an anode:

a cathode;

an electrolyte;

means for circulating a liquid organic fuel selected from a group consisting of trioxane, dimethoxymethane, and trimethoxymethane past said anode; and means for circulating oxygen past said cathode.

- 52. The fuel cell of claim 51, wherein said fuel is dissolved in water to a concentration of between 0.1 and 2.0 M.
- 53. A method for generating energy comprising the steps of: providing a liquid-feed fuel cell; and operating the liquid-feed fuel cell using an organic fuel selected from a group consisting of trioxane, dimethoxymethane and trimethoxymethane.

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